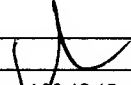
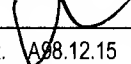


Date: Monday, 26/02/2007 8:27:48 AM
User: Linda Lacelle











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 30972	
Estimate Number : 11866	
P.O. Number : N/A	Part Number : D23973
This Issue : 26/02/2007 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 29810	Material : N/A
Written By : 	Due Date : 05/03/2007 Qty: 31 Um: Each
Checked & Approved By : 	
Comment : Est. A98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
		  <i>can not seen!</i>
Comment: Qty.: 0.0416 sf(s)/Unit Total : 1.2896 sf(s) D2195 B16919 D2397 1/16" NEOPRENE BATCH: B20359 <i>x31</i>		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 <i>ml 07/02/26 x31</i>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 
Comment: INSPECT WORK TO CURRENT STEP <i>SB 07/02/26 31</i>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:  <i>GA took 1 ml 07/02/26</i> <i>(30)</i>		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		  <i>(31)</i>
Comment: FINAL INSPECTION/W/O RELEASE <i>07/02/27</i>		

Job Completion



u 07/02/27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 07/02/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>[Signature]</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED
98.12.14 KE

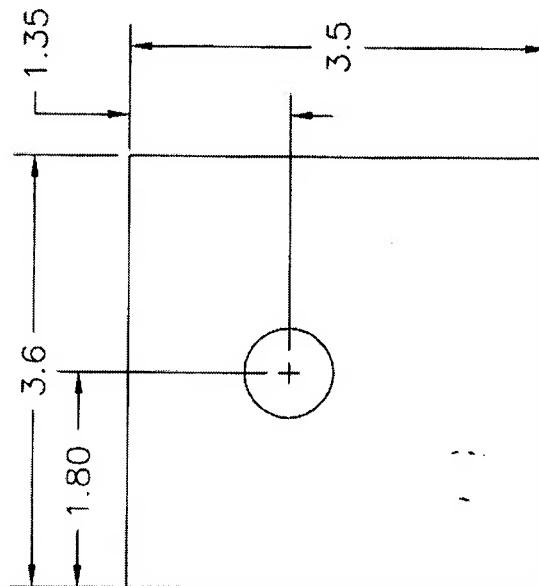
~~SUPERCEDED BY~~

UNDER REVIEW

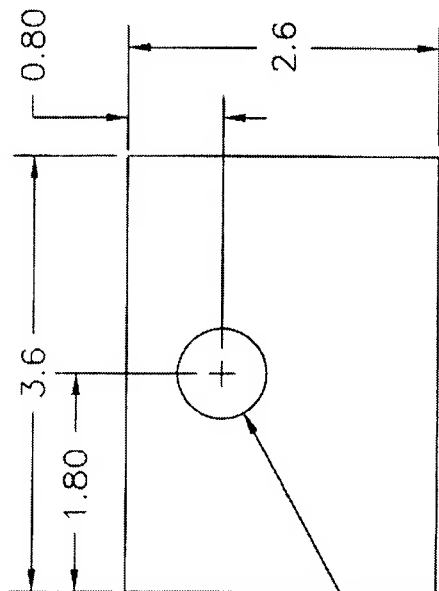
01.03.15 UP

DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

UP 02.11.09

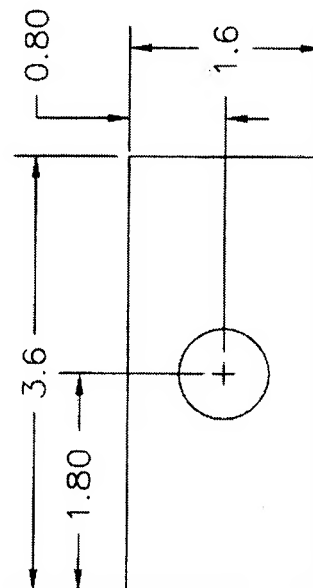


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

WLO 30972

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED